

FILE FASTENERS

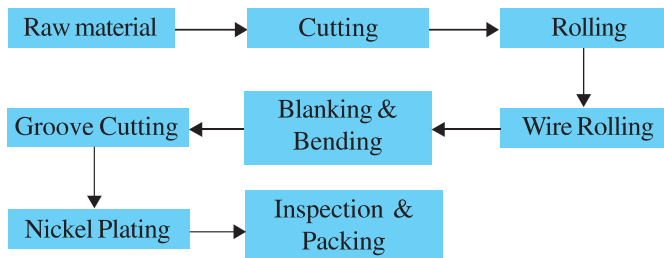


Production capacity/annum **3,00,000 Units.**

Production process:

The cold rolled MS sheets and MS wire are cut to size, polished, zinc plated, wire rolled. The groove cutting, plating, blanking, bending and nickel plating are carried out.

Process flow chart



Machinery & equipment required

- Sheet shearing machine
- Power press
- Zinc plating unit
- Fly press
- Drilling machine
- Tools and fixtures

Raw material/consumables required

- MS Sheets & MS Wires

Utilities required

| | | |
|----------------------------------|---|---------------|
| Power required (load) | : | 25 KW |
| Water required (per shift basis) | : | Normal supply |

Manpower required

| | | |
|------------|---|--------|
| Supervisor | : | 1 No. |
| Skilled | : | 2 Nos. |
| Unskilled | : | 4 Nos. |

Area required

| | | |
|--------------|---|--------------|
| Total Area | : | 100 Sq. Mtr. |
| Covered Area | : | 80 Sq. Mtr. |

Investment required

| | | |
|--------------------------------------------------------------------|---|--------------|
| Machinery & Equipment | } | ₹ 13.8 Lakhs |
| Working Capital for 3 Months (Raw material, utilities & salary) | | |